

Just in time

Batch production

Karle + Jung offers the production of small and medium batches of drawn, stamped and folded parts. Either customer tools or tools manufactured by Karle + Jung can be used for this production. Our efficient and reliable service ranges from temporary assistance during machine breakdowns, equipment modifications to short run production.



Your benefits:

- Economical production of small and medium batches of drawn, stamped and folded parts
- Temporary production assistance during machinery breakdowns, equipment modifications and production shortages
- Batch production for just-in-time call deliveries



karle+jung
DIEFFENBACHER GROUP

Just in time

Batch production



Just in time storage customer parts



Karle + Jung, plant in Ötigheim



Customer dies

Equipment tryout center

Dieffenbacher DSF1200/2200-1	
Ram force	12,000 kN
Ram stroke	800 mm
Table area	2,200 x 1,200 mm
Daylight	1,300 mm
Mpc-unit	11 servo circuits 30 cylinders
Forming elements	1,200 / 1,500 kN
Forming stroke	250 mm

Dieffenbacher PO400	
Ram force	4,000 kN
Ram stroke	600 mm
Table area	1,000 x 1,200 mm
Daylight	1,450 mm

Press brake LVD PPCB 100/30 MNC	
Working length	3,050 mm
Ram force	1,000 kN

Dieffenbacher DXU1200	
Ram force	12,000 kN
Ram stroke	800 mm
Table area	2,000 x 1,100 mm
Daylight	1,300 mm
Cushion force	8,000 kN
Operation modes	passive / active draw
Cushion stroke	300 mm
Pin grid	75 mm

Lubricator: RAZIOL SS 1000-40	
Spray nozzles	20 top / 20 bottom
Spray grid	50 x 50 mm
Blank size	2,000 x 1,000 mm
Lubricant application	0.5 – 3.0 g/m ²

For additional information, please contact

KARLE + JUNG GMBH
Werkzeug- und Maschinenbau
Matthias Jung
Works Director
Heinrich-Hertz-Strasse 3
D-76470 Ötigheim, Germany
Tel.: +49 (0) 7222 40 655-11
Fax: +49 (0) 7222 40 655-51

www.karle-jung.de